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NOMENCLATURE

NOMENCLATURE					
PL SH	REP ITEM	QTE QTY	DESIGNATION DESCRIPTION	FOURNISSEUR SUPPLIER	REF. FOURNIS. SUPPLIER P/N
2	1	1	CHASSIS	TM	TM P/N
3	2	1	JEU DE DEMI-BAGUES	TM	TM P/N
3	3	3	VIS STREEF M5 LG. 10	TM	TM P/N

EVOLUTIONS / UP DATING INDICE

MODIFIE REP. 1	EVOLUTIONS / UP DATING	INDICE
		B
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THIS COPY IS GOOD FOR 14
DAYS AFTER DATE OF ISSUE

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Plan dessiné D.A.O à l'aide du logiciel : MICROCADDS Revision : 6

DESSINE PAR: E. M. H. LE: 07/11/01	VERIFIE PAR: E. COUSTE	INTERPRETATION DES DESSINS SELON: <i>INTERPRETATION OF DRAWINGS AS PER:</i>
		ST 2100
MACHINE/ENGINE: ARRIUS 1A (1M)	DESIGNATION PIECE/DESCRIPTION: MODULE GENERATEUR	N°PIECE/ PART NUMBER: 70EM022040
DESIGNATION OUTILLAGE		
OUTILLAGE DE MAINTIEN		TOOL NAME

CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE
COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION
*THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR
COMMUNICATED WITHOUT EXPRESS AUTHORIZATION*

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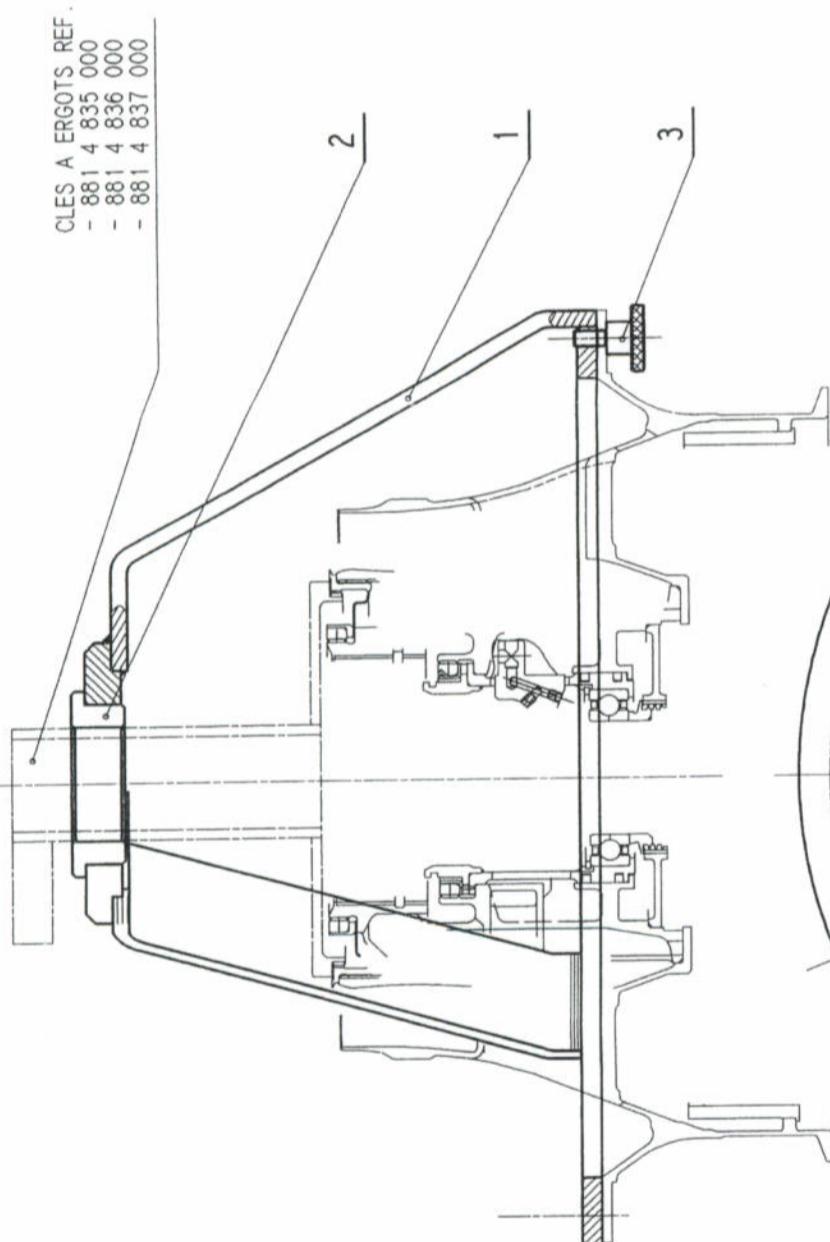
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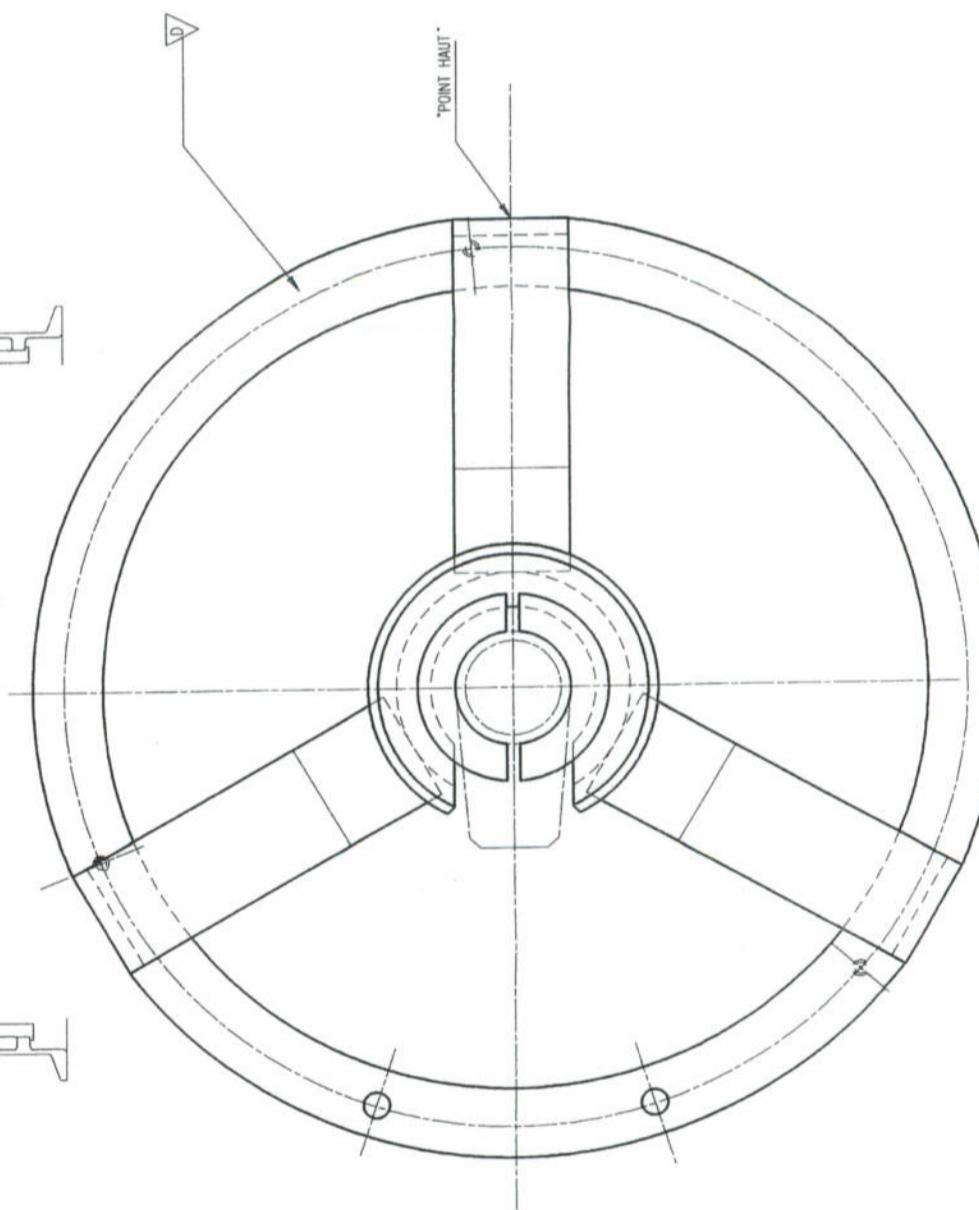
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ISSUE DATE: 10/18/02

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CLÉS A ERGOTS REF.
- 881 4 835 000
- 881 4 836 000
- 881 4 837 000



ZONE DE MARQUAGE DE LA RÉFÉRENCE OUTILLAGE.

C LES COTES ET CRITERES DU PLAN REPÈRES SONT A
TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITÉ".

B PROCESS : - METTRE EN PLACE LE CHASSIS REP. 1 ET LE FIXER A L'AIDE
DES 3 VIS STREETS REP. 3
- ENGAGER LATÉRALEMENT UNE DES 3 CLÉS A ERGOTS
METTRE EN PLACE LE JEU DE DEMI-COUILLES REP. 2
- PROCÉDER AU SERRAGE DE L'ÉCROU

A FONCTION : MAINTIEN DES CLÉS A ERGOTS 8814835000-8814836000-
8814837000 LORS DU SERRAGE DES ÉCROUS

1 / SEP. 2001

DESSINÉ PAR:	VERIFIÉ PAR:	INTERPRÉTATION DES DESIGNS SELON:
E.M. H. LE: 07/11/01	E. COSTIE	INTERPRETATION OF DRAWINGS AS PER:
MACHINE/ÉMULSION:	DESIGNATION PIÈCE/DESCRIPTION:	ST 2100
ARROSIS (A1)	N°PIÈCE/ PART NUMBER:	DATE:
MODULE GÉNÉRATRICE	TOOL/OUTIL	TOOL/OUTIL
TOOL NAME:	DESIGNATION OUTILLAGE	DATE:
SCREW DRIVER		
ÉCHELLE:	FORMAT:	PI. ANNEE
SCALE:	SIZE:	YEAR
1/1		2001
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groupie smemo		

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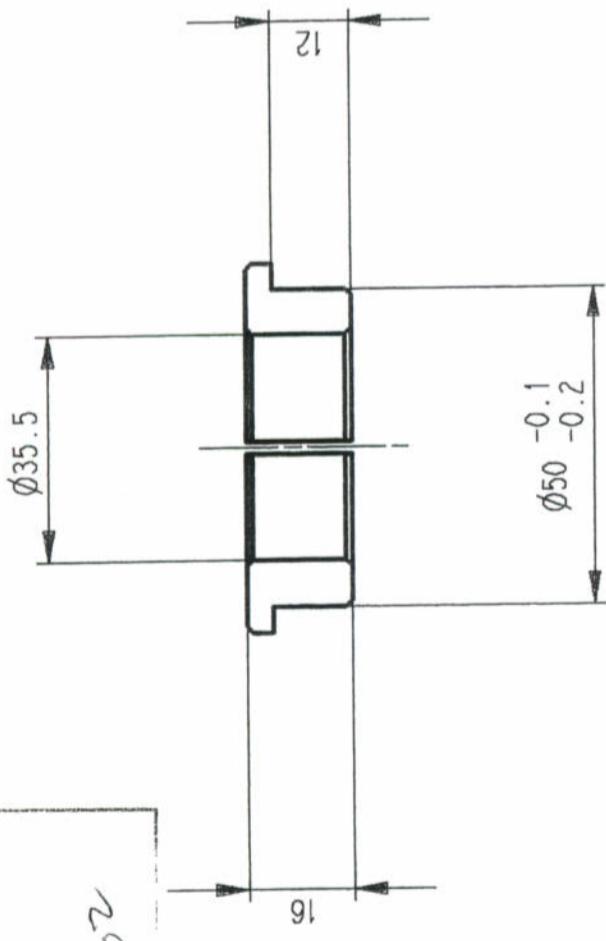
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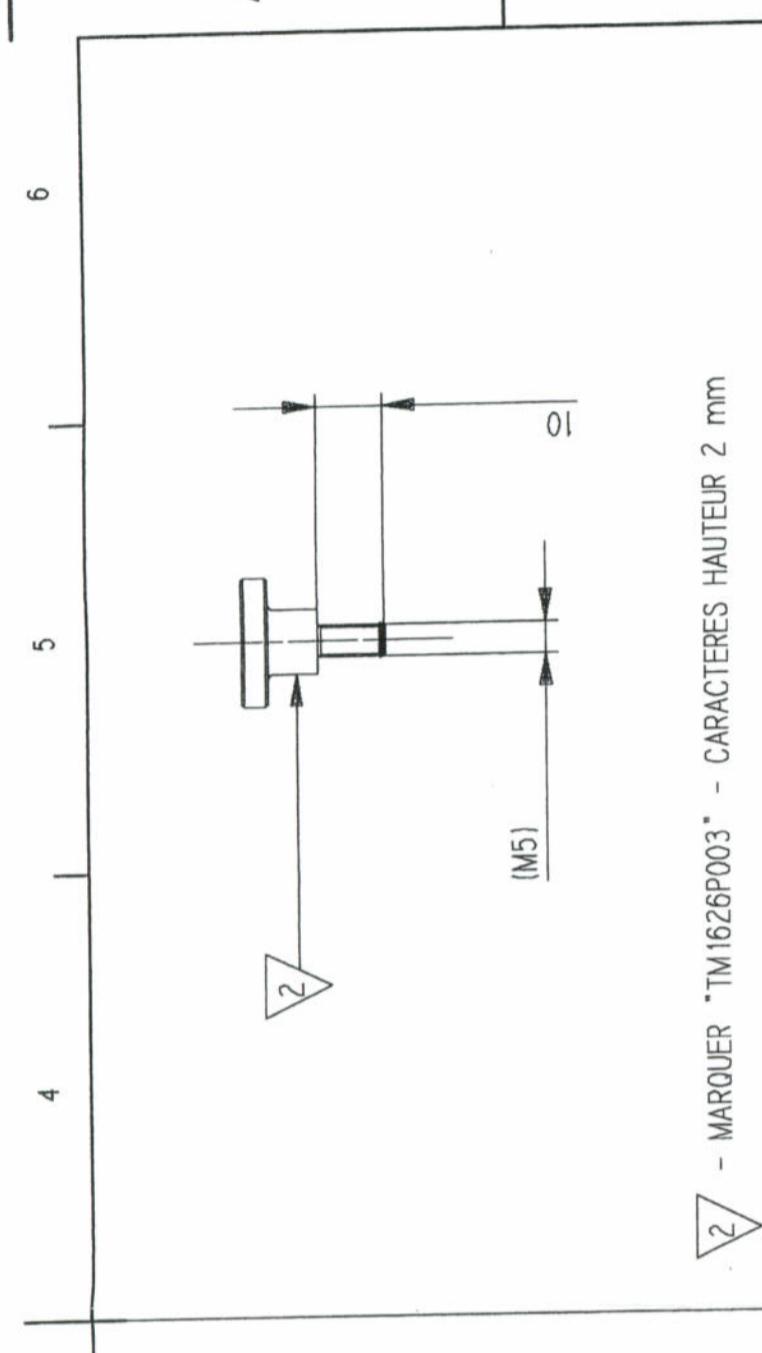
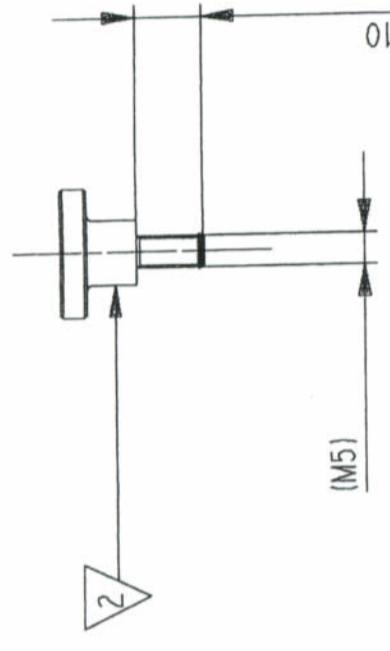
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ISSUE DATE	

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2 - MARQUER "TM1626P002" - CARACTERES HAUTEUR 2 mm

1 - REPRISE VIS STRIEE M5 LG.16 - NORELEM - 0609 050 016



	USINAGE	ECHELLE	E.M.H.
	3.2	1 / 1	07/11/01
VIS STRIEE			
VOIR NOTA 1			

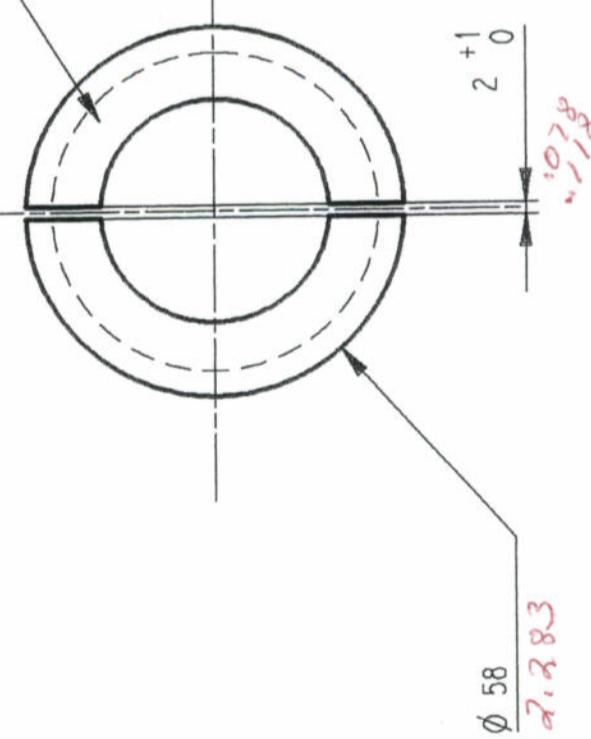
O EVO LUTI ON: VOIR PLANCHE

DESSINE PAR:	VERIFIE PAR:	INTERPRETATION DES DESSINS SELON:
E.M.H.	E.COUTSTE	INTERPRETATION OF DRAWINGS AS PER:
LE: 07/11/01		ST 2100
MACHINE/ENGINE:	DESIGNATION PIECE/DESCRIPTION:	N°PIECE/PART NUMBER:
ARRIUS TA (1M)	MODULE GENERATEUR	70EM022040

DESIGNATION OUTILLAGE
TOOL NAME
OUTILLAGE DE MAINTIEN

2 - MARQUER "TM1626P002" - CARACTERES HAUTEUR 2 mm

1 - CHANFREINS NON COTES 1 A 45°



	USINAGE	ECHELLE	E.M.H.
	3.2	1 / 1	07/11/01
JEU DE 1/2 BAGUES			
TEFLON			

	FORMAT	PLANCHE
	SIZE A3	SHEET 3
TM1626G001		

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